

Merit

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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## **Charles E. Larson & Sons**

*2645 N. Keeler Ave  
Chicago, IL 60639  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## **Heat Treating**

Certificate Number: 3554206166  
Expiration Date: 29 February 2024  
Accreditation Length: 24 Months



**Jay Solomond**  
Executive Vice President & Chief Operating Officer

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## SCOPE OF ACCREDITATION

### Heat Treating

**Charles E. Larson & Sons**  
2645 N. Keeler Ave  
Chicago, IL 60639

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

**AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016) \*\*\*If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit.**

(A) Room Temperature Tensile – Check any applicable boxes

**AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories-Metallography & Microindentation Hardness (to be used on audits on/after 14 August 2016)\*\*\* If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit**

(L0) Metallography Evaluation

Industry Spec – Other L0

(L11) Grain Size

**AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)**

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

**AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/after 31 May 2020)**

U11 The Boeing Company

U3 Rolls–Royce

**AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 5 May 2019)**

Hardness – Brinell – Check any applicable boxes

**AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/after 15-Aug-2021)**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750